Docket No.: 13156-00052-US

AMENDMENTS TO THE CLAIMS

Claims 1-36 (Canceled)

37. (previously presented) A process for preparing formaldehyde by gas-phase

oxidation of methanol vapor by means of a gas stream comprising molecular oxygen in the

presence of a fixed-bed catalyst comprising iron and molybdenum, wherein the process is

carried out in a reactor having heat-exchange plates which are arranged in the longitudinal

direction of the reactor and have a spacing between them and through which a heat transfer

medium flows, inlet and outlet facilities for the heat transfer medium to the heat-exchange

plates and also gaps between heat-exchange plates in which the fixed-bed catalyst is

present and into which the methanol vapor and the gas stream comprising molecular

oxygen are passed, wherein the reactor is cylindrical and the heat-exchange plates are

arranged radially to leave a central space and a peripheral channel free in the cylindrical

reactor and the gas stream comprising methanol vapor and molecular oxygen is fed

radially into the gap between the heat-exchange plates.

38. (previously presented) A process according to claim 37, wherein the radial

extension (r) of the heat-exchange plates is from 0.1 to 0.95 of the reactor radius (R).

39. (previously presented) A process according to claim 37, wherein the reactor is

made up of two or more, in particular detachable reactor sections and each reactor section

is preferably equipped with a separate heat exchange medium circuit.

40. (previously presented) A process according to claim 37, wherein the heat-exchange

plates are each made up of two rectangular metal sheets which are joined on their

Docket No.: 13156-00052-US

Serial No. 10/581,986 Amendment

longitudinal sides and ends by rolled seam welding and the margin of the metal sheets projecting beyond the rolled seam is separated off at the outer edge of the rolled seam or in the rolled seam itself.

- 41. (previously presented) A process according to claim 37, wherein the fixed-bed catalyst in the gaps is arranged in zones having a differing catalytic activity.
- 42. (previously presented) A process according to claim 41, wherein the fixed-bed catalyst has a catalytic activity which changes in the flow direction of the reaction gas mixture in the region of the catalytically active zone.
- 43. (currently amended) A process according to claim 37, wherein a fixed-bed catalyst made up of particles having an equivalent particle diameter (dr)  $\underline{d}_p$  in the range from 2 to 6 mm is used.
- 44. (previously presented) A process according to claim 37, wherein the width (s) of the gap is in the range from 8 to 50 mm and the ratio of the width of the gap to the equivalent particle diameters  $(s/d_p)$  is from 2 to 10.
- 45. (previously presented) A process according to claim 37, wherein the superficial velocity of the reaction gas mixture in the gaps is up to 4.5 m/s.
- 46. (previously presented) A process according to claim 37, wherein the reaction gas mixture is taken from the reactor, introduced directly into an after-cooler.
- 47. (previously presented) A process according to claim 37, wherein the reaction gas mixture and the heat transfer medium are conveyed in cocurrent through the reactor.
- 48. (previously presented) A process for preparing formaldehyde by gas-phase oxidation of methanol vapor by means of a gas stream comprising molecular oxygen in the

presence of a fixed-bed catalyst comprising iron and molybdenum, wherein the process is carried out in a reactor having heat-exchange plates which are arranged in the longitudinal direction of the reactor and have a spacing between them and through which a heat transfer medium flows, inlet and outlet facilities for the heat transfer medium to the heat-exchange plates and also gaps between heat-exchange plates in which the fixed-bed catalyst is present and into which the methanol vapor and the gas stream comprising molecular oxygen are passed, wherein the heat-exchange plates are arranged parallel to one another in the reactor.

- 49. (previously presented) A process according to claim 48, wherein the reactor is equipped with one or more cuboidal heat-exchange plate modules which are each made up of two or more rectangular heat-exchange plates which are arranged parallel to one another so as to leave a gap between them.
- 50. (previously presented) A process according to claim 48, wherein the reactor has four quarter-cylindrical cuboidal heat-exchange plate modules each having identical dimensions.
- 51. (previously presented) A process according to claim 49, wherein the reactor has two or more cuboidal heat-exchange plate modules each having identical dimensions.
- 52. (previously presented) A process according to claim 51, wherein the reactor has 4,7, 10 or 14 heat exchange plate modules.
- 53. (previously presented) A process according to claim 49, wherein the reactor is cylindrical and an inert gas is fed into the space between the heat-exchange plate modules and the cylindrical wall of the reactor.